

## Project Information

### Under the EU's Horizon 2020 R&I Programme

Acronym: SCARABEUS

Grant Agreement ID: 814985

Duration: 4 years & 10 months (1 April 2019 - 31 February 2024)

Programme: H2020-EU.3.3.2.

(Low-cost, low-carbon energy supply)

Topic: LC-SC3-RES-11-2018

(Developing solutions to reduce the cost and increase performance of renewable technologies)

Call for Proposal: H2020-LC-SC3-2018-RES-TwoStages

Funding Scheme: RIA - Research and Innovation action

Budget: 4 950 266,25 € (100% EU funding)

## SCARABEUS Contact

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[www.scarabeusproject.eu](http://www.scarabeusproject.eu)



# SCARABEUS

Supercritical CARbon dioxide/Alternative fluids  
Blends for Efficiency Upgrade of Solar power plants



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 814985

## Technical Objectives

- Specific to hot environments (>40°C)
- Demonstrate feasibility of breakthrough working fluids
- Higher than 50% power block efficiency

## Economic Objectives

- 30% lower CapEx
- 35% lower OpEx
- 30% lower Levelised Cost of Electricity

## Environmental Objectives

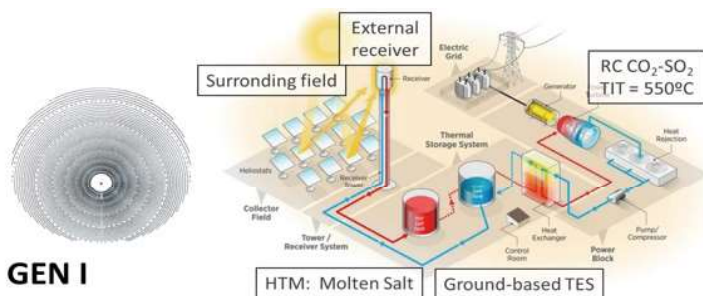
- 34% lower Carbon Footprint than IPCC\* standard

\* International Panel for Climate Change

## Technology For The Short (GEN I) And Mid (GEN II) Terms

Gen I: Molten Salt Technology

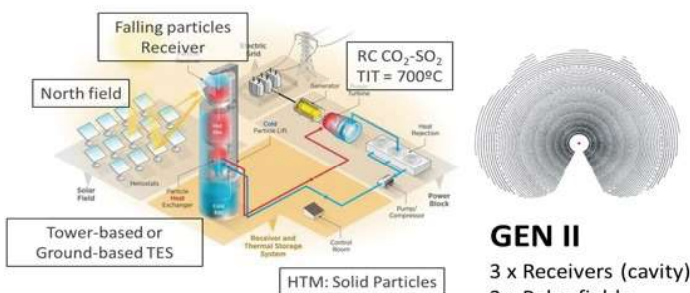
Gen II: Particle Technology



### GEN I

1 x External cylindrical receiver

1 x Circular field



### GEN II

3 x Receivers (cavity)

3 x Polar fields

## SCARABEUS Consortium Members



POLITECNICO  
MILANO 1863

[www.polimi.it](http://www.polimi.it)



[www.us.es](http://www.us.es)



[www.bakerhughes.com](http://www.bakerhughes.com)



[www.tuwien.at](http://www.tuwien.at)



[www.unibs.it](http://www.unibs.it)



[www.quantis-intl.com](http://www.quantis-intl.com)



[www.city.ac.uk](http://www.city.ac.uk)



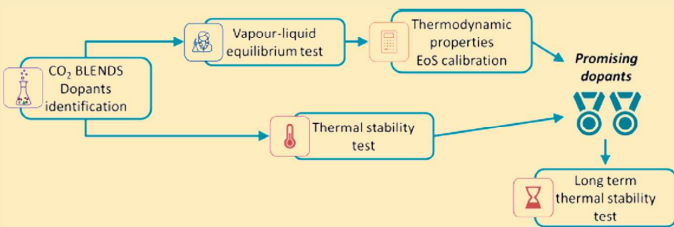
[www.kelvion.com](http://www.kelvion.com)



[www.coxabengoa.com](http://www.coxabengoa.com)

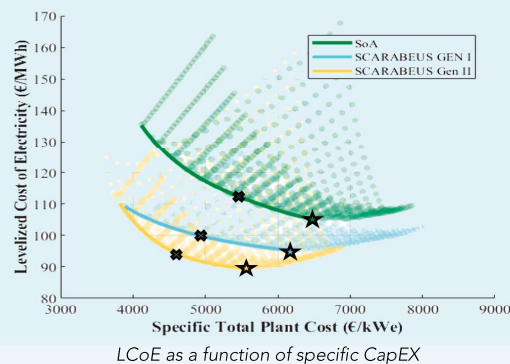
## WP2: New Working Fluid - CO<sub>2</sub> Mixtures

- Over fifty potential dopants screened.
- Five dopants identified: C<sub>6</sub>F<sub>6</sub>, TiCl<sub>4</sub>, SO<sub>2</sub>, SiCl<sub>4</sub>, C<sub>4</sub>F<sub>10</sub>.
- Full theoretical and experimental characterisation.
- Tests to verify material compatibility.
- L-V equilibrium curves produced experimentally.



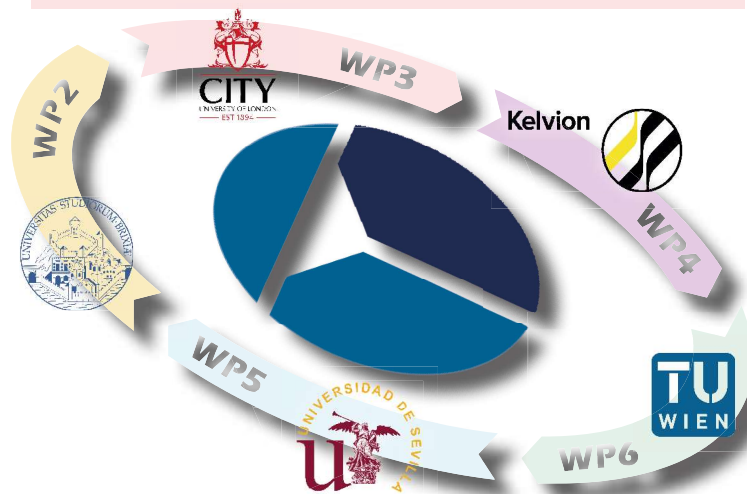
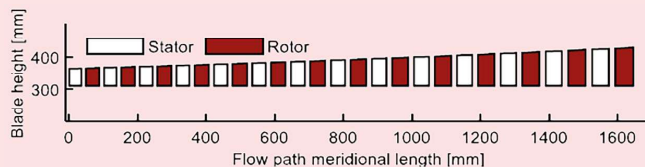
## WP5: Technoeconomics, social and environmental assessment

- Over 40 cycl layouts screened.
- Two storage/receiver technologies assessed: molten salt and particles.
- IA-based techno-economic optimisation.
- Optimum performance for transcritical recompression cycle running on 80% CO<sub>2</sub> - 20% SO<sub>2</sub> (Gen I and Gen II).
- >50% thermal efficiency (TIT=700°C) at 50°C ambient temperature.
- Large reduction of capital cost enabled.
- 30% lower Levelised Cost of Electricity (LCoE).
- Lower carbon footprint than IPCC standard.



## WP3: Turbomachinery Design

- 135 MWe gross turbine output at generator terminals (100 MWe Net).
- Complete CO<sub>2</sub>/SO<sub>2</sub> turbine design (aero/mechanical).
- 14 axial stages achieve 92.9% flow path total-to-total efficiency.
- Rotordynamic design acceptable: safe stability margin.
- Mechanical design shows resistance of last rotor to High Cycle Fatigue (Ni-based alloy).
- Cooling system successfully satisfied requirements of Dry Gas Seals and stainless-steel casing.

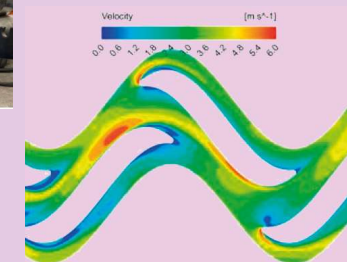


## WP4: ACC and HX development

- Two Printed Circuit Heat Exchangers supplied.
- Recuperator No. 1: SS316 with zigzag channels.
- Recuperator No. 2: SS316 / Inconel 625 (headers and flanges) with S-shape channels (12% thickness reduction).
- Prototype ACC (Kelvion) tested at TUV: groovy fins on air side, and DIESTA inner fins on CO<sub>2</sub> side.



PCHE No. 2



CFD analysis of S-shape channels

## WP6: Test rig and experimental validation

- First of its kind test rig for high temperature testing of CO<sub>2</sub> mixtures.
- Three innovative heat exchangers tested: PCHE No. 1, No. 2 and ACC.
- High pressure and temperature testing completed at industrially-relevant scale: TRL 5/6.
- SCARABEUS concept for high temperature condensation demonstrated.



Detail of the Test Rig



Prototype ACC